



Grade 80 (G8) Chain Attachments



O Master Link



** Design Factor 4:1 Proof tested and certified.*



Alloy Coupling Link



Clevis Shackle



Sling Hook w/Latch - Eye Type



Sling Hook w/Half Links & Latch



Safety Hook - Eye Type



Safety Hook w/Bronze Bushings



Clevis Grab Hook - Cradle Type



Open Master Link w/Half Link



Alloy Roller Bearing Swivel System



Safety Hook for Web Slings



Foundry Hooks - Eye Type



Shortening Hook - Eye Type



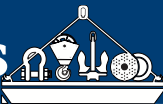
Choker Hook



Shortening Clutch



BL Coupler



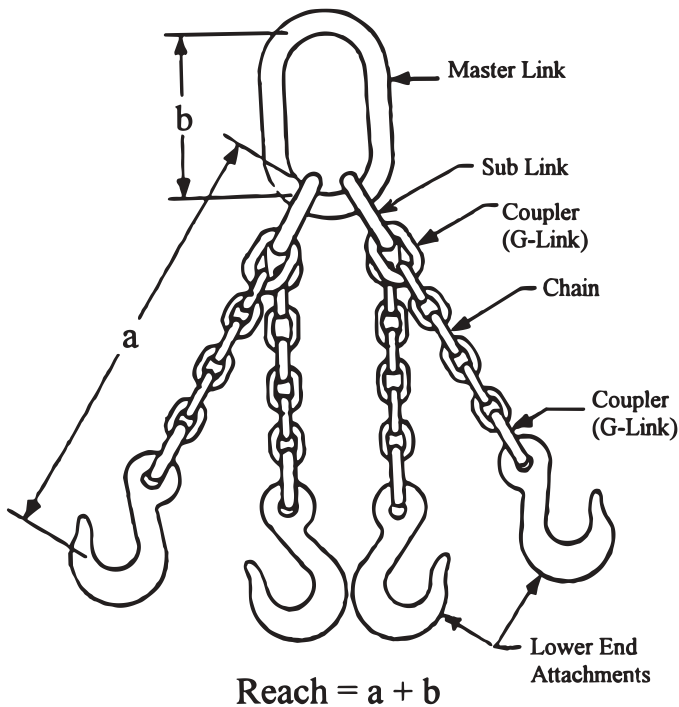
G80 ALLOY STEEL CHAIN SLING WORKING LOAD LIMITS* IN POUNDS

GUNNEBO G8 CHAIN SIZE		SINGLE LEG 90° HORIZ.	DOUBLE LEG HORIZ.				TRIPLE & QUAD LEG 		
MM.	IN.	90°	90° - 60°	90° - 45°	90° - 30°	90° - 60°	90° - 45°	90° - 30°	
6	7/32	2,100	3,600	3,000	2,100	5,450	4,450	3,150	
7	1/4(9/32)	3,500	6,100	4,900	3,500	9,100	7,400	5,200	
10	3/8	7,100	12,300	10,000	7,100	18,400	15,100	10,600	
13	1/2	12,000	20,800	17,000	12,000	31,200	25,500	18,000	
16	5/8	18,100	31,300	25,600	18,100	47,000	38,400	27,100	
19	3/4	25,500	44,100	36,000	25,500	66,200	54,000	38,250	
20	3/4	28,300	49,000	40,000	28,300	73,500	60,000	42,400	
22	7/8	34,200	59,200	48,400	34,200	88,900	72,500	51,300	
26	1	47,700	82,600	67,400	47,700	123,900	101,200	71,500	
32	1 1/4	72,300	125,200	102,200	72,300	187,800	153,400	108,400	

* Design Factor 4:1


Working Load Limits are valid between temperatures of -40° and 400°F

Quadruple Leg Sling



- A metal I.D. Tag must always be attached to a chain sling, showing serial number, size, reach, rated capacity at angle of lift and manufacturer.
- The reach of the sling is the length measured from the load bearing surface of the master link to the load bearing surface of the hook or lower terminal (as shown in illustration).
- Each sling manufactured shall have a completed certificate of test provided to user.

	Choke Angle	Percentage of TABLE 1 WLL
	120 - 180	100%
90 - 119	87%	
60 - 89	74%	
30 - 59	62%	
0 - 29	49%	



ALLOY STEEL CHAIN SLINGS

WARNING

CHAIN SLING FAILURE CAN CAUSE

DEATH OR INJURY.

SLING FAILURE RESULTS FROM MISUSE, DAMAGE, AND EXCESSIVE WEAR

Protect yourself and others:

- Never** use a sling without training.
- Always** inform yourself. Ask your employer for the manufacturer's sling use limitations.
- Always** comply with applicable Federal and local regulations.
- Always** know load weight.
- Never** use a sling without a legible rated load tag.
- Never** overload a sling.
- Never** ride on sling or load.
- Never** use an improper sling configuration.
- Never** use a worn-out or damaged sling.
- Never** use a sling in extreme temperatures.
- Never** use a sling in acidic conditions.